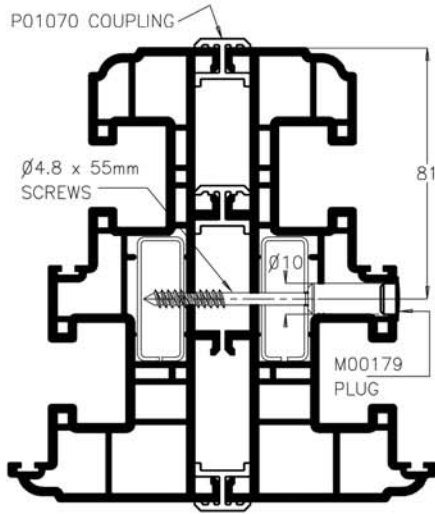


**COUPLED WINDOW DETAILS**

**RECOMMENDED DISTANCES FOR SCREW FIXINGS  
USING P01070 COUPLING**



COUPLED FRAMES SHOULD BE PUT ONTO A SINGLE, CONTINUOUS SILL. P01070 COUPLING SECTION SHOULD BE USED TO ALIGN THE FRAMES. THE OUTERFRAMES MUST BE MANUFACTURED TO THE CORRECT WIDTH, BEARING IN MIND THAT THE P01070 ADDS 2mm ONTO ANY COUPLED JOINT.

PREPARATION FOR P01070:  
INSIDE :- THE P01070 SHOULD BE STRAIGHT CUT BOTH ENDS TO A LENGTH OF OVERALL FRAME HEIGHT - 60mm.

OUTSIDE :- THE P01070 SHOULD BE STRAIGHT CUT ONE END, 3° THE OTHER (see below), TO A LENGTH OF: OVERALL FRAME HEIGHT - 31mm.

PRE DRILLING FOR SCREW FIXINGS :- DRILL Ø4mm HOLE THROUGH ONE OUTERFRAME AND INTO THE OTHER, AS SHOWN. OPEN THIS HOLE OUT TO Ø10mm THROUGH THE TWO WALLS OF PROFILE AS SHOWN. CAP OFF THIS HOLE WITH PLASTIC PLUG M00179.

